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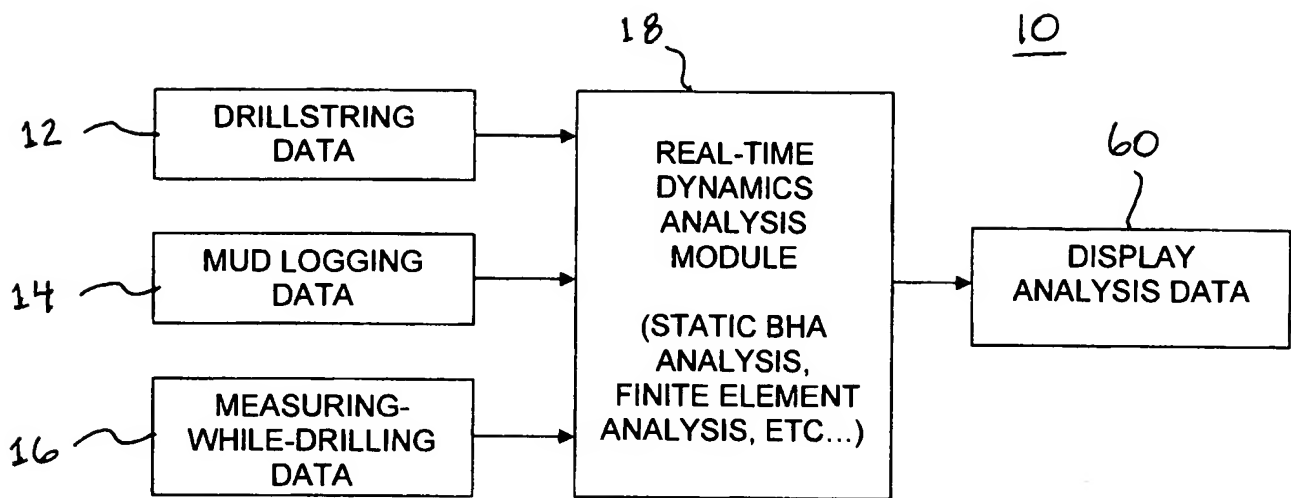
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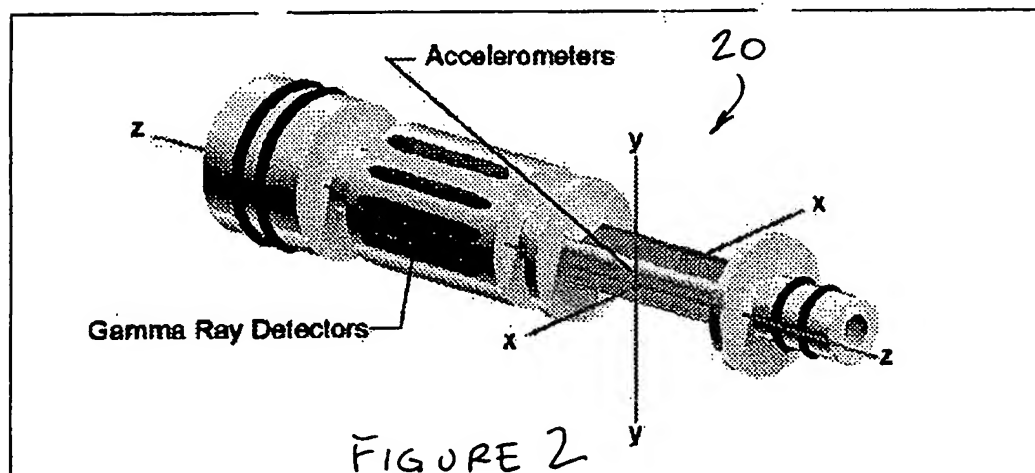
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**Figure 1**



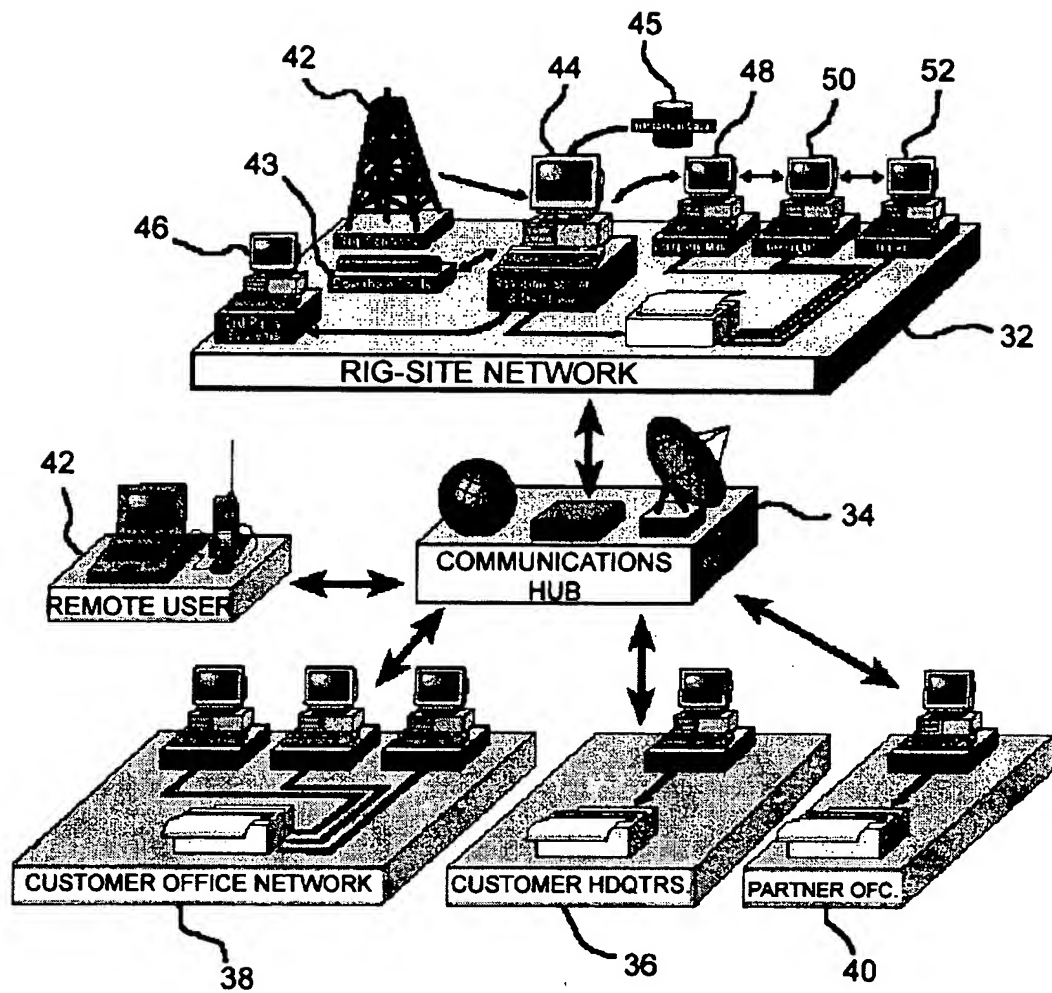
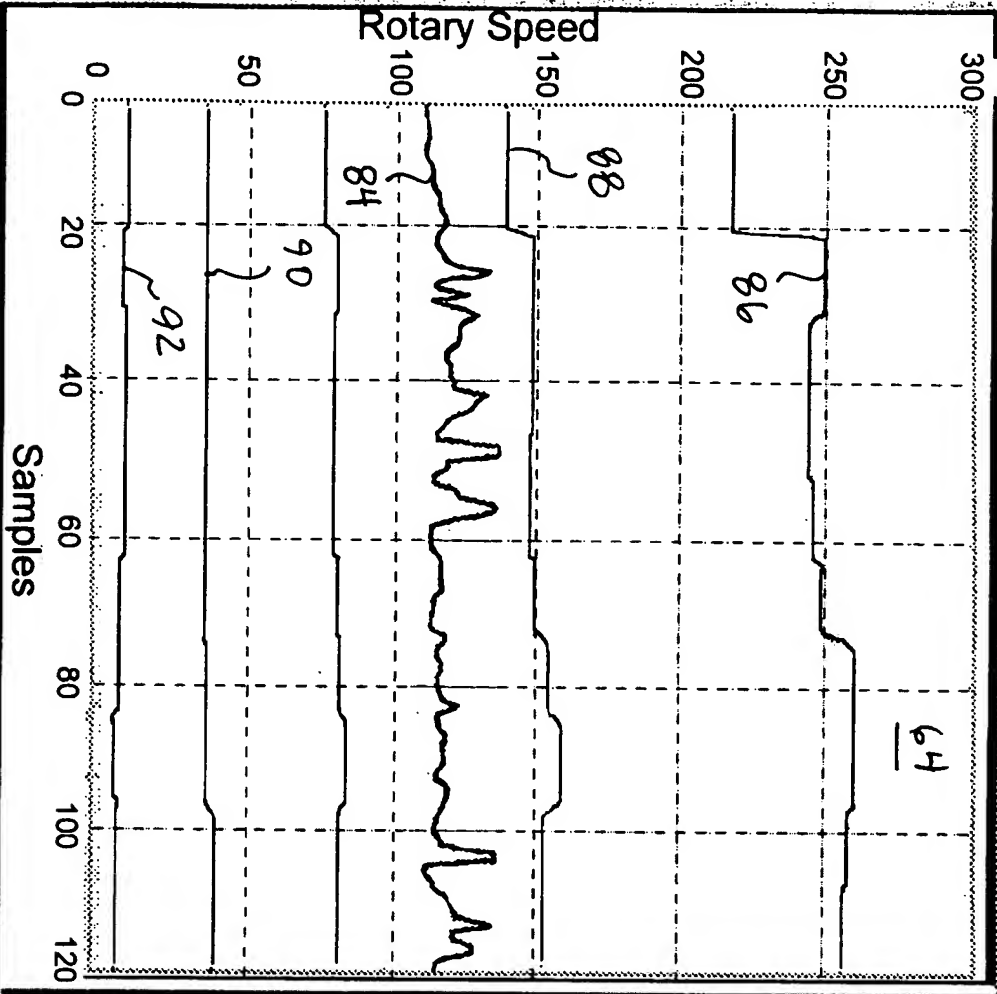


Figure 3

62



Rotary (rpm)	68
WOB (klb)	70
Hole Diam. (in)	72
Mud Wgt. (ppg)	74
Incl. (deg.)	76
Dogleg (dphf)	78
BHA Efilen (ft)	80
Time Left Critical RPM (sec)	82

66

FIGURE 4